

Welding Certificate

GSIHal-EN1090-2.00246.2014.006

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	SOBAtec GmbH	
	An der Windmühle 6a 01917 Kamenz GERMANY	
Technical specification	EN 1090-2:2018+A1:2024	
Execution class(es)	EXC3 according to EN 1090-2	
Welding processes <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 135	
Material groups	1.1, 1.2 according to EN ISO 15608 and EN 1090-2, table 2 and 3	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Ronny Ziervogel, IWE [external]	born on: 1974-01-21
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Monty Petzer, IWS Mirko Guhr, IWS	born on: 1977-02-02 born on: 1989-11-07
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	2025-09-01	
Period of validity	2027-02-27	
Remarks	-	

Place and date of issue Dresden, 2026-06-30
Prescher



C. Rude

Dipl.-Ing. (FH) Rude
deputy head of test body